

TOP VIEW
(TYP SINGLE AND DOUBLE)
(NOT TO SCALE)

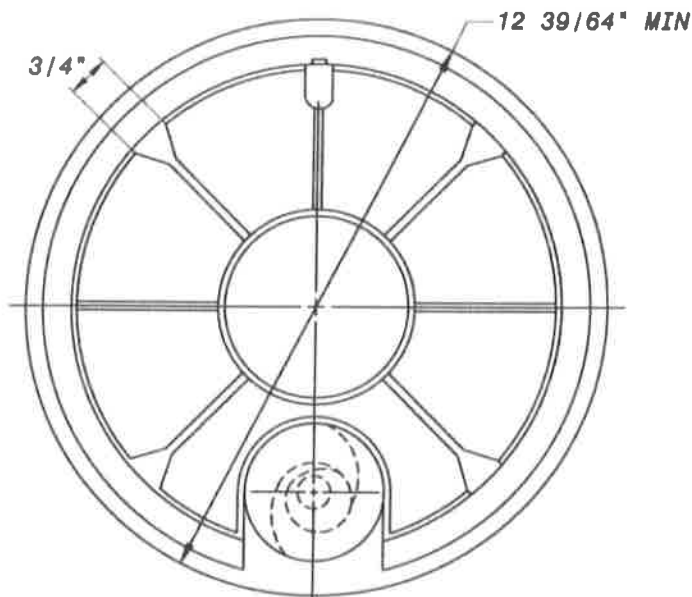
WEIGHT	
15" DOUBLE FRAME	12 3/4 LBS MIN
18" SINGLE FRAME	20 1/4 LBS MIN
18" DOUBLE FRAME	18 1/4 LBS MIN
21" DOUBLE FRAME	28 1/2 LBS MIN
SINGLE LID	4 3/4 LBS MIN
DOUBLE LID	10 3/4 LBS MIN

ALL GRAY IRON CASTINGS TO BE
ASTM A48 CLASS 25 MIN.

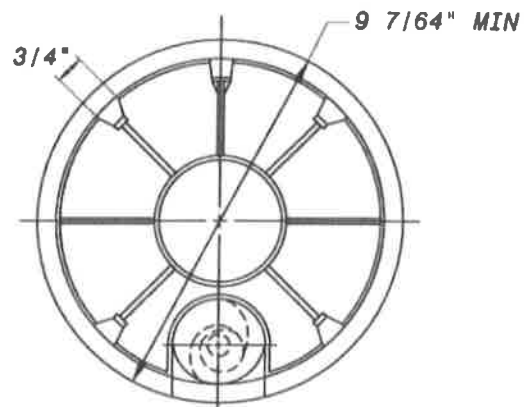
APPLICABLE STOCK NOS.
SINGLE COVER 6680-9031-9
DOUBLE COVER 6680-9030-1

NOTES:

1. TOLERANCE OF $\pm 1/16"$ UNLESS NOTED OTHERWISE
2. SEE P&M/4.2 FOR FURTHER DETAILS
3. ALL LETTERS AND EDGES ON TOP RAISED $1/32"$
4. CASTING SHALL BE CLEANED BY AN APPROVED PROCESS AND COATED WITH AND APPROVED ASPHALTUM OR COAL TAR PAINT.



BOTTOM VIEW DOUBLE COVER
(NOT TO SCALE)



BOTTOM VIEW SINGLE COVER
(NOT TO SCALE)

WASHINGTON
SUBURBAN
SANITARY
COMMISSION

REVISIONS:

APPROVED:

[Signature]
10/28/14
MATERIAL AND SERVICES GROUP LEADER

PROCUREMENT AND MANUFACTURING DETAIL

**SINGLE AND DOUBLE
METER COVERS**

**P&M
4.1**